

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/058/05/6

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

NUTECH GmbH
Gesellschaft für Lasertechnik und Materialprüfung
Ilsahl 5
24536 Neumünster
Germany

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P

validity: 2022-02-14 until 2024-11-23

date of issue: 2022-02-14
File number: 8119944906
Customer number: TN0696

Lead auditor: Dipl.-Ing. (FH) BREMER

Dipl.-Ing. (FH) ROHARDT
certification body



Scope of the certificate

TÜVNORD/15085/CL1/058/05/6

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
52	1.2	t = 1.6 - 4.8 mm D ≥ 105 mm	BW
	8.1	t = 1.6 - 4.8 mm D ≥ 25 mm	BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Axel Rach, Level A (EWE)

born: 1956-05-17

1st deputy(ies) of the responsible welding coordinator(s):

Torben Kellner, Level A (IWE)

born: 1991-01-16

Others deputies:

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Remarks:

The welding coordinators Axel Rach, Torben Kellner are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

